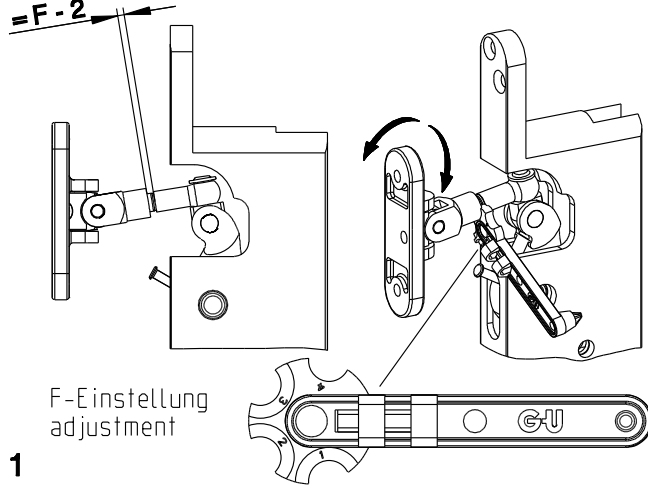
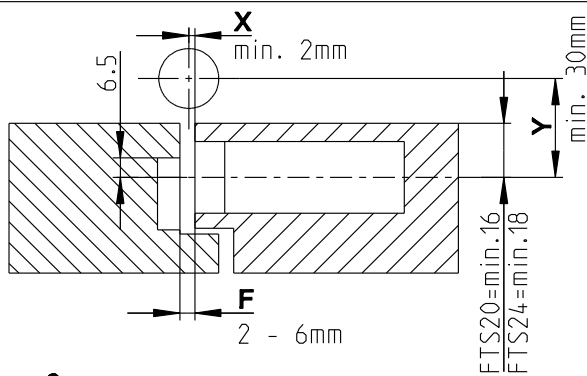
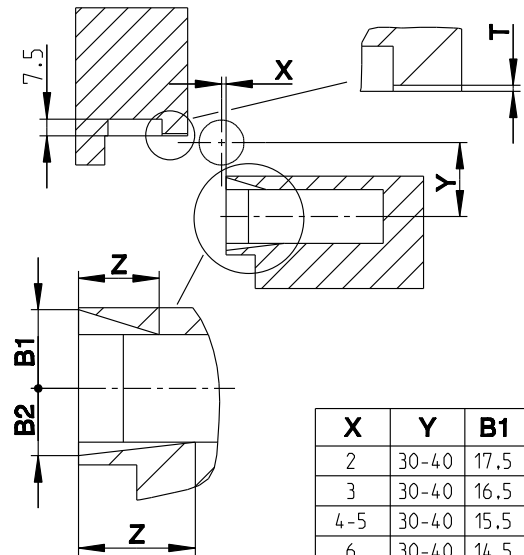
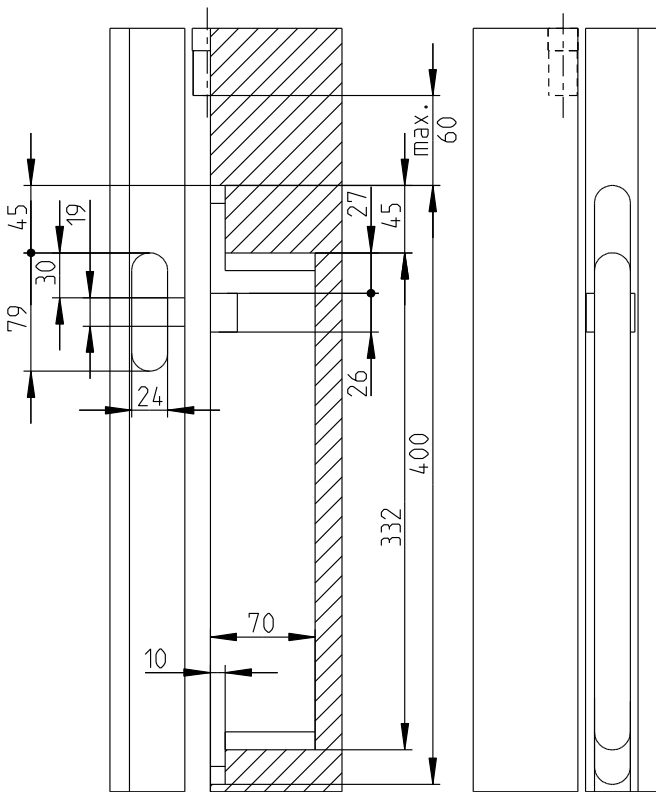
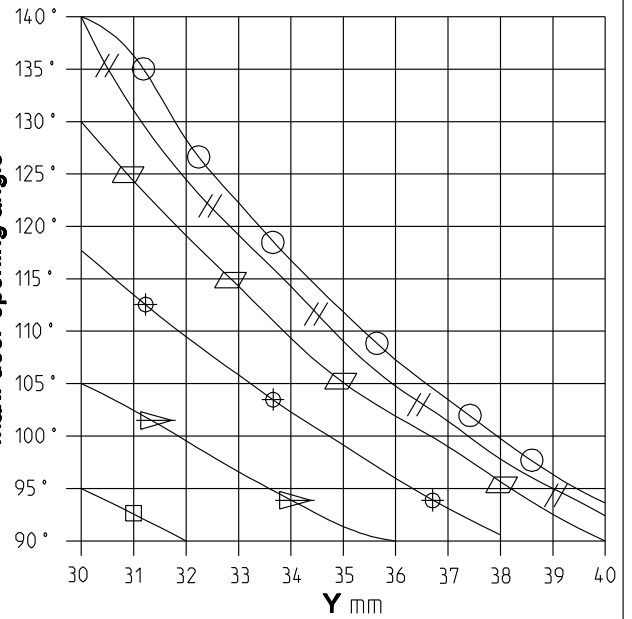


|                                                                                 |                                                                                  |    |
|---------------------------------------------------------------------------------|----------------------------------------------------------------------------------|----|
|  | Greisch-Unitas GmbH<br>Baubeschäftige<br>Johann-Maus-Str. 3<br>D-71254 Ditzingen | 06 |
| 2006-FTS-0004                                                                   | EN 1154:1996 + A1:2002                                                           | 4  |
|                                                                                 |                                                                                  | 4  |
|                                                                                 |                                                                                  | 8  |
|                                                                                 |                                                                                  | 2  |
|                                                                                 |                                                                                  | 3  |
| Substance: -----                                                                |                                                                                  |    |
| FTS 24                                                                          |                                                                                  |    |

|                                                                                 |                                                                                  |    |                        |  |         |  |
|---------------------------------------------------------------------------------|----------------------------------------------------------------------------------|----|------------------------|--|---------|--|
|  | Greisch-Unitas GmbH<br>Baubeschäftige<br>Johann-Maus-Str. 3<br>D-71254 Ditzingen | 06 | FTS 20                 |  |         |  |
|                                                                                 |                                                                                  |    | 2006-FTS-0004          |  |         |  |
|                                                                                 |                                                                                  |    | EN 1154:1996 + A1:2002 |  | 4 8 2 1 |  |
| Substance: -----                                                                |                                                                                  |    |                        |  |         |  |



max. Türöffnungswinkel  
max. door opening angle



| X     | Y     | T   |
|-------|-------|-----|
| 2-10  | 30-31 | 1   |
| 11-25 | 30-34 | 1.5 |
| >25   | >30   | 0   |

| X     | Y     | B1   | B2 | Z  |
|-------|-------|------|----|----|
| 2     | 30-40 | 17,5 | 0  | 18 |
| 3     | 30-40 | 16,5 | 0  | 17 |
| 4-5   | 30-40 | 15,5 | 0  | 16 |
| 6     | 30-40 | 14,5 | 0  | 14 |
| 7     | 30-40 | 13,5 | 0  | 12 |
| 8     | 30-40 | 13   | 0  | 10 |
| 9-10  | 30-39 | 12   | 0  | 8  |
| 11-12 | 30-33 | 11   | 0  | 3  |
| 13    |       | 0    | 0  | 0  |
| 14-15 | 30-37 | 0    | 11 | 12 |
| 16-18 | 30-37 | 0    | 12 | 18 |
| 19-21 | 30-37 | 0    | 13 | 22 |
| 22-23 | 30-36 | 0    | 14 | 24 |
| 23-29 | 30-35 | 0    | 15 | 26 |
| >29   |       | 0    | 0  | 0  |

2

Description

FTS 20 / FTS 24, flächenbündige Innentüre, K-15144, K-15145

FTS 20 / FTS 24, flush interior doors, K-15144, K-15145



Release No.  
--  
Mod. No.  
G23990

Level  
released  
Ver. --  
Draft 04.07.11

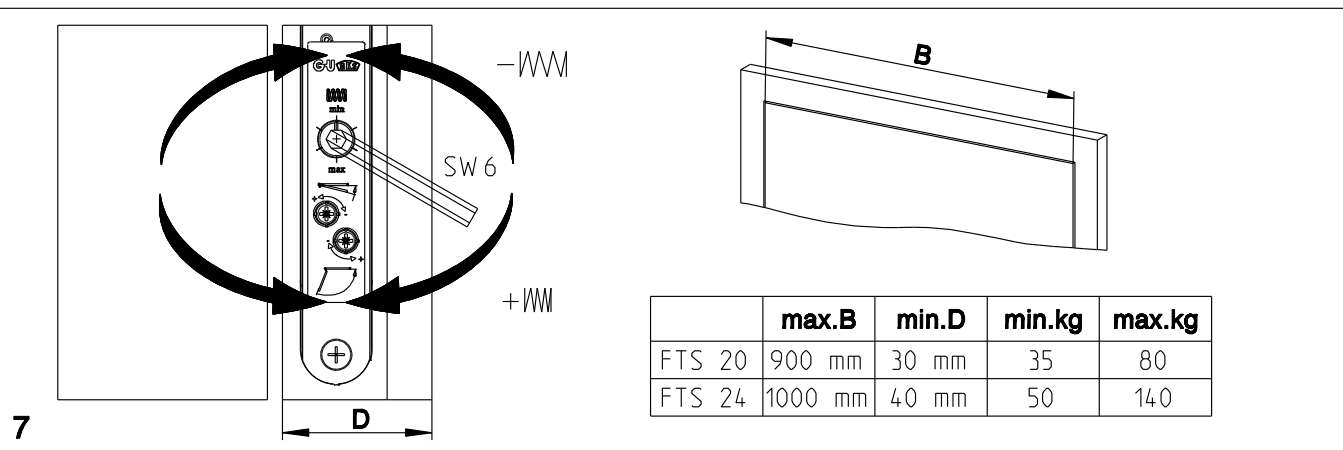
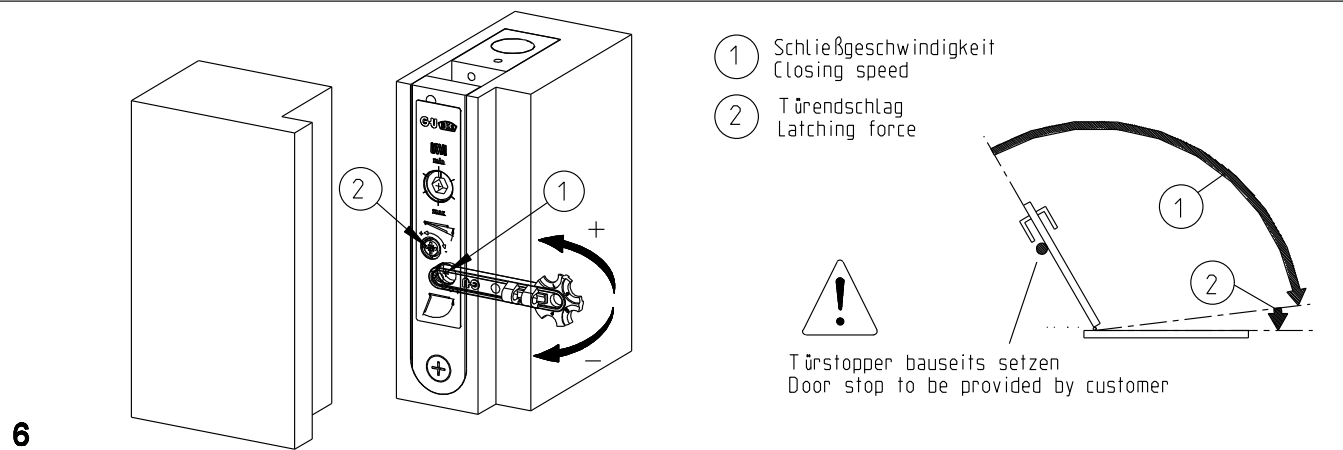
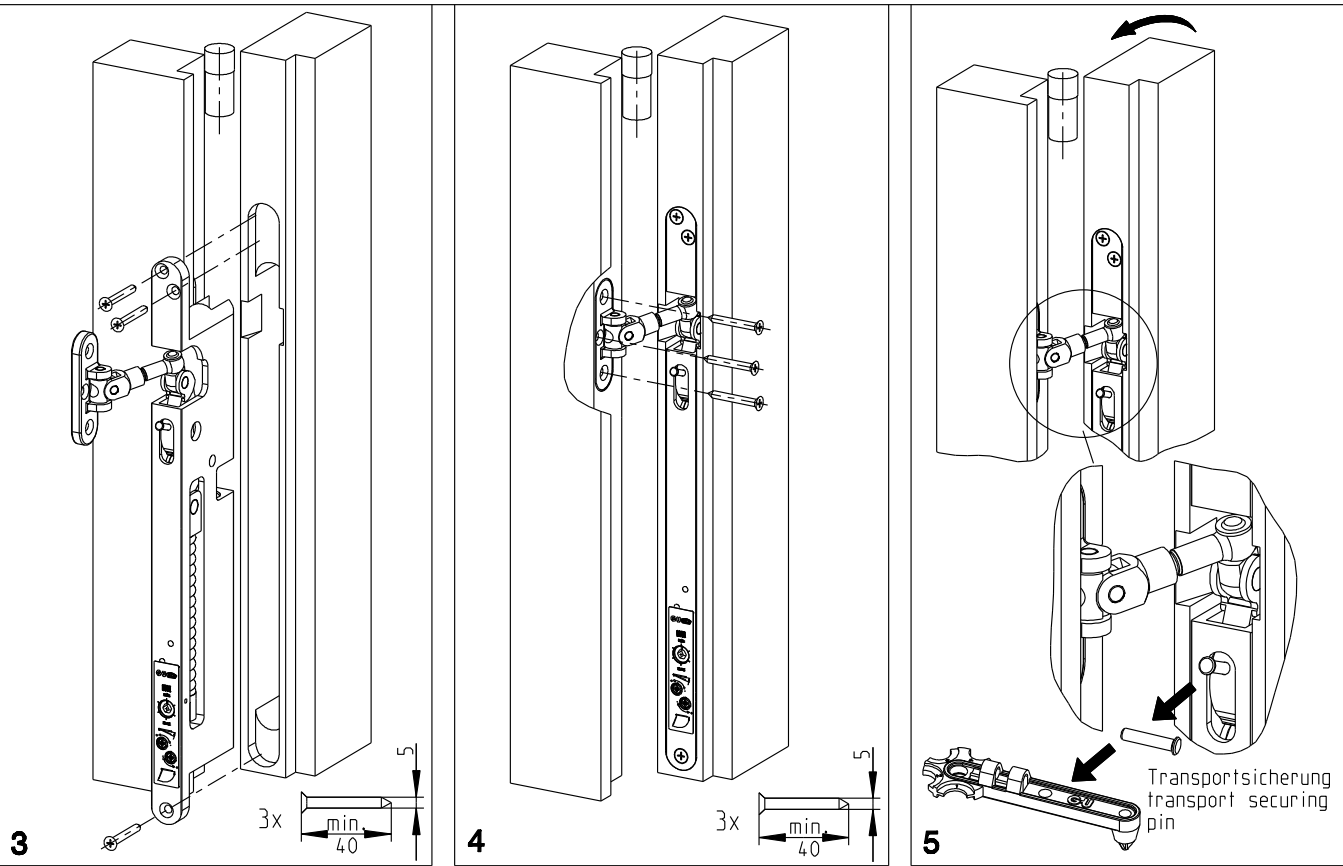
Scale  
%

Modification  
1  
Drawing No.

0-45411-PN-0-0

Size  
4  
Sheet  
1/4

Replacement for 9-38456



Description

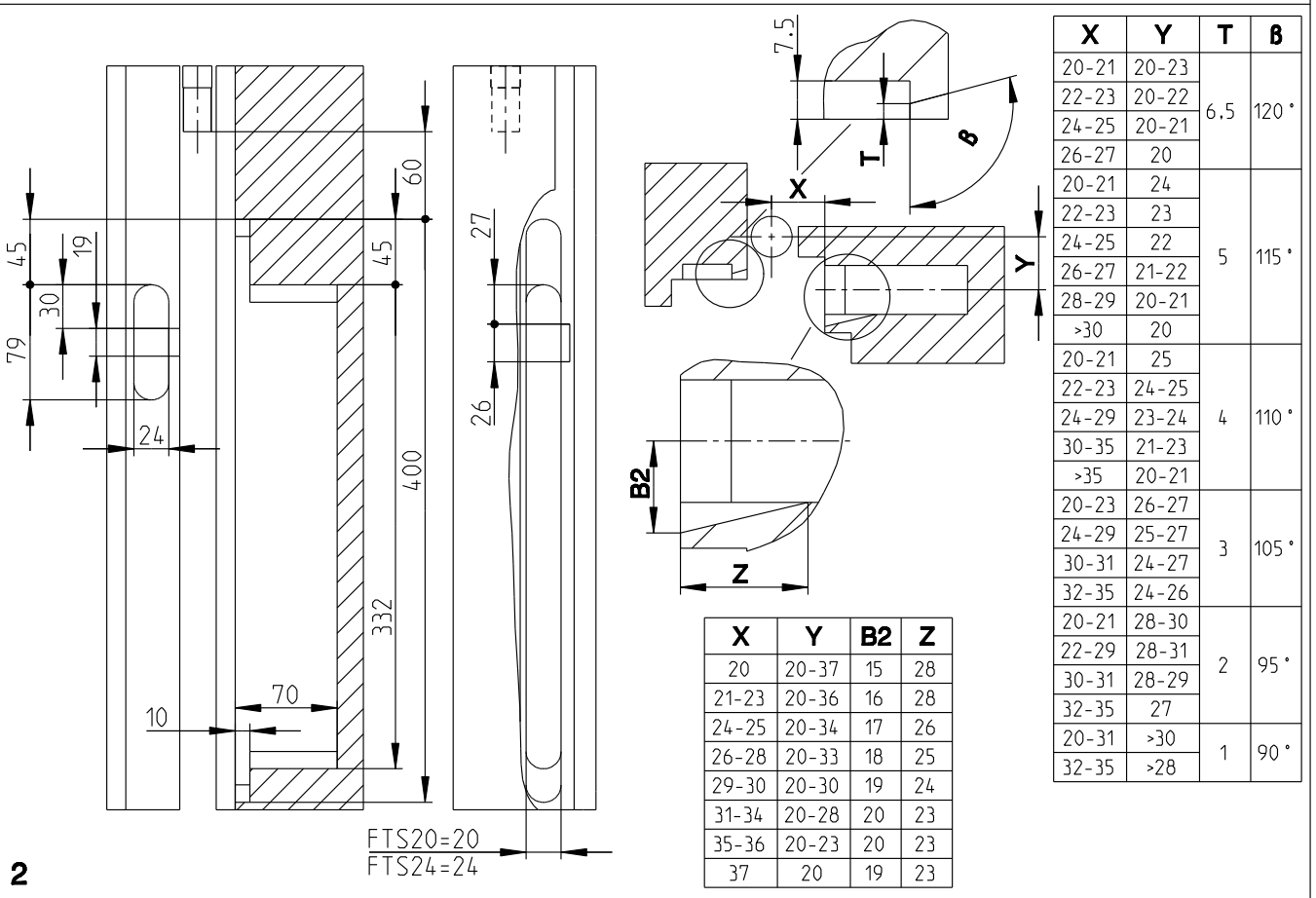
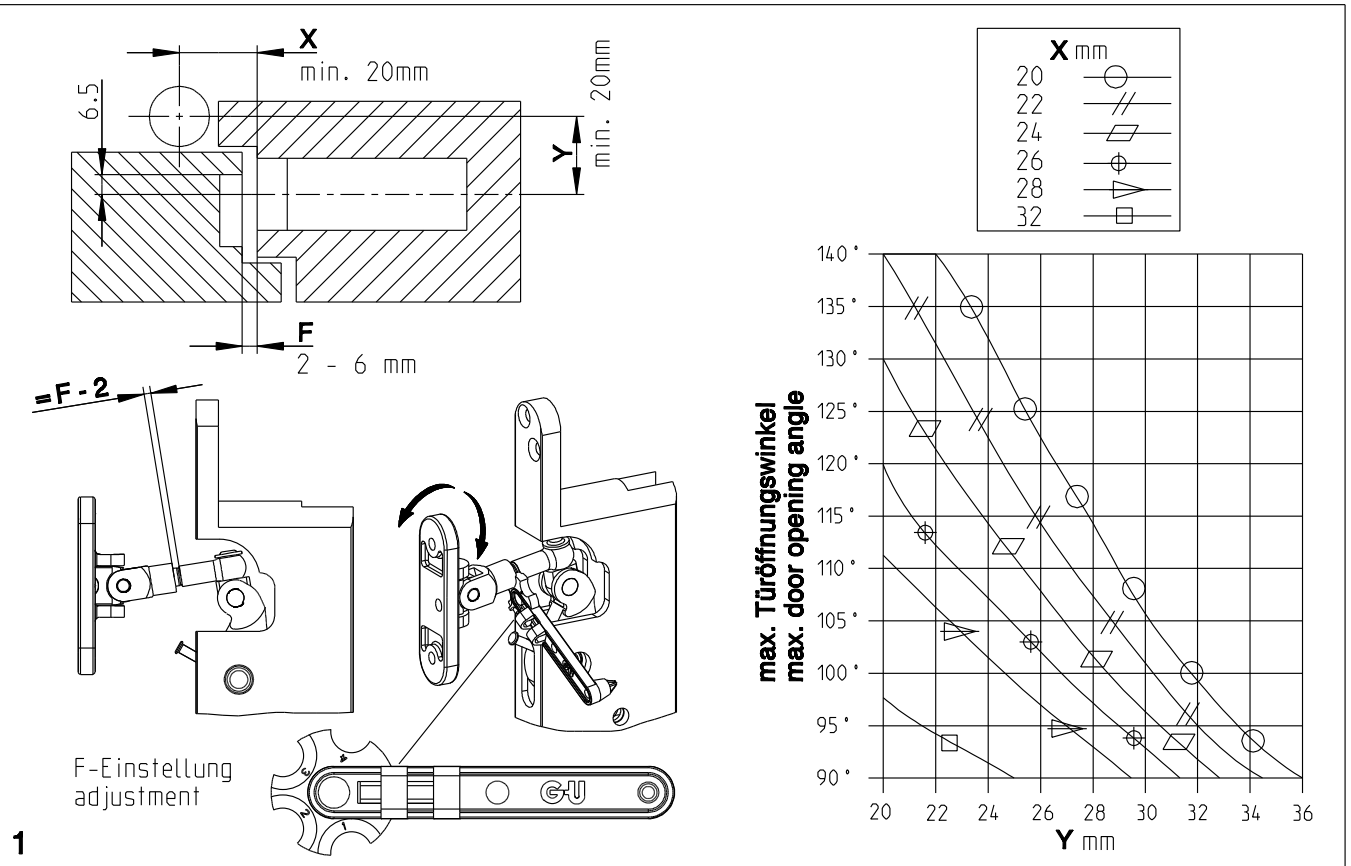
**FTS 20 / FTS 24, flächenbündige Innentüre, K-15144, K-15145**

—

**FTS 20 / FTS 24, flush interior doors, K-15144, K-15145**

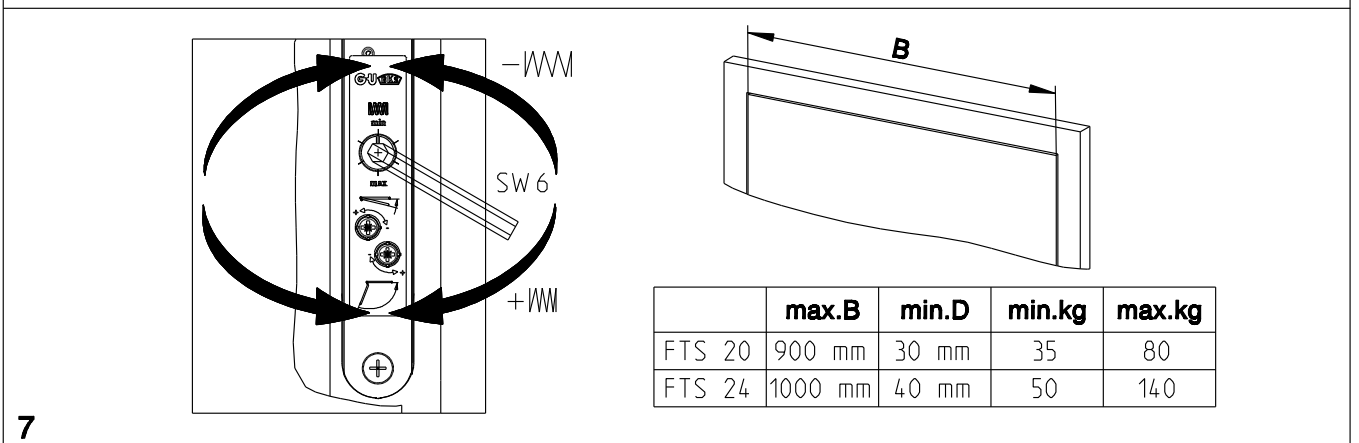
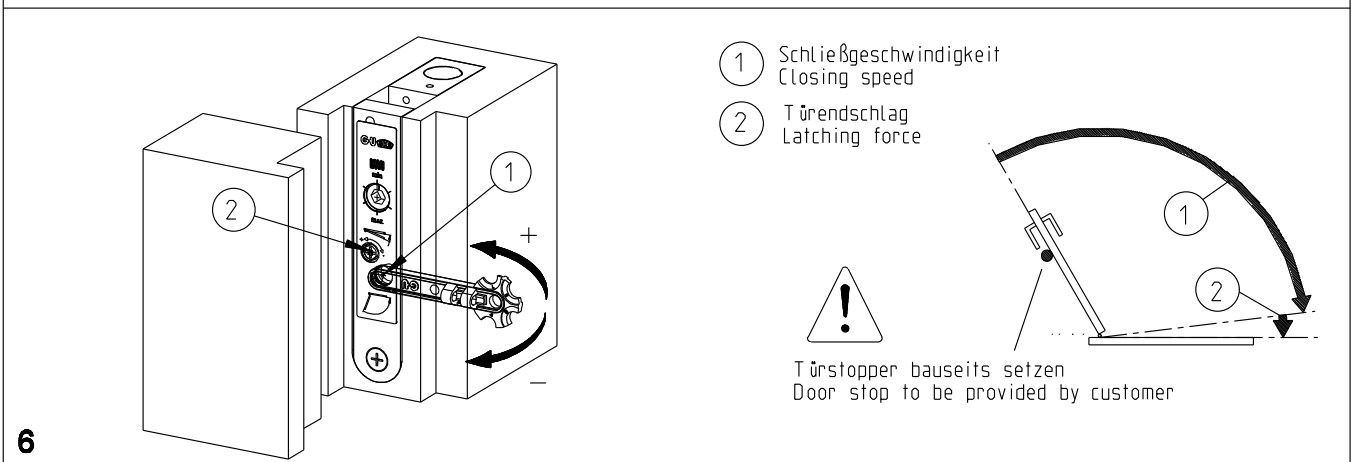
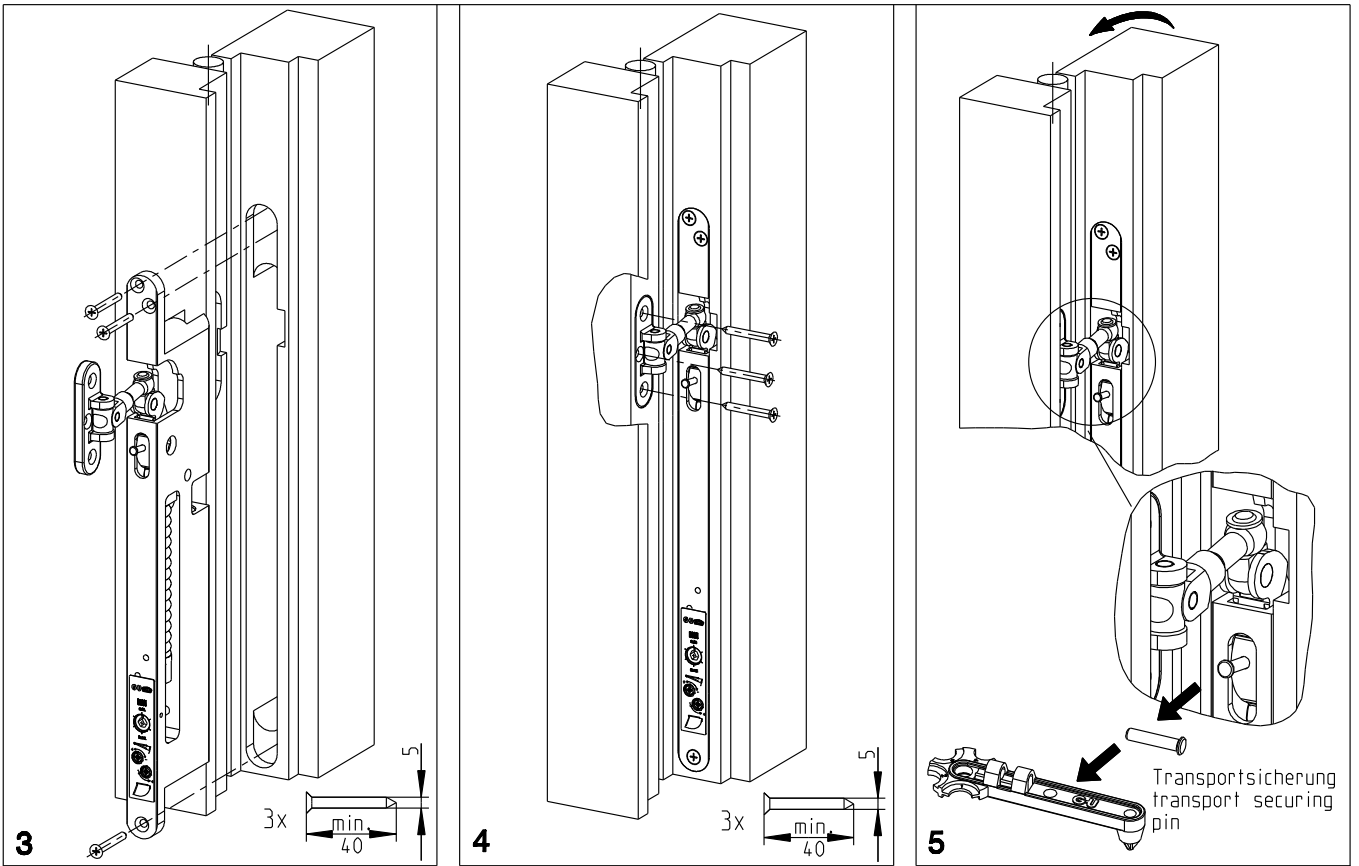
|                                                                                     |                         |       |          |     |       |                       |       |   |
|-------------------------------------------------------------------------------------|-------------------------|-------|----------|-----|-------|-----------------------|-------|---|
|  | Release No.             | Level | released |     | Scale | Modification          | Size  |   |
|                                                                                     | --                      | Ver.  | --       | W i |       | %                     | 1     | 4 |
|                                                                                     | Mod. No.<br>G23990      | Draft | 04.07.11 | Se  |       | Drawing No.           | Sheet |   |
|                                                                                     | Replacement for 9-38456 |       |          |     |       | <b>0-45411-PN-0-0</b> | 2/4   |   |
|                                                                                     |                         |       |          |     |       |                       |       |   |

Proprietary rights apply in accordance with ISO 16016.



Description  
**FTS 20 / FTS 24, überfälzte Innentüre, K-15144, K-15145**  
**FTS 20 / FTS 24, rebated doors, K-15144, K-15145**

|                                                                                     |                         |       |          |     |       |                       |       |
|-------------------------------------------------------------------------------------|-------------------------|-------|----------|-----|-------|-----------------------|-------|
|  | Release No.             | Level | released |     | Scale | Modification          | Size  |
|                                                                                     | --                      | Ver.  | --       | W i | %     | 1                     | 4     |
|                                                                                     | Mod. No.<br>G23990      | Draft | 04.07.11 | Se  |       | Drawing No.           | Sheet |
|                                                                                     | Replacement for 9-38456 |       |          |     |       | <b>0-45411-PN-0-0</b> |       |



Description  
**FTS 20 / FTS 24, überfälzte Innentüre, K-15144, K-15145**  
—  
**FTS 20 / FTS 24, rebated doors, K-15144, K-15145**

|                                                                                     |                         |       |          |     |       |                       |       |
|-------------------------------------------------------------------------------------|-------------------------|-------|----------|-----|-------|-----------------------|-------|
|  | Release No.             | Level | released |     | Scale | Modification          | Size  |
|                                                                                     | --                      | Ver.  | --       | W i | %     | 1                     | 4     |
|                                                                                     | Mod. No.<br>G23990      | Draft | 04.07.11 | Se  |       | Drawing No.           | Sheet |
|                                                                                     | Replacement for 9-38456 |       |          |     |       | <b>0-45411-PN-0-0</b> |       |